

# CREATING PROFITS IN ROUND-STOCK STORAGE

The following comparison is developed with industry assumptions, showcasing a manufacturer using (2) high speed CNC turning centers & respectful storage methods over a 250 workday year:



**INDUSTRY STANDARD**

Everyday, required tasks	\$/day
Finding material	\$60
Retrieving material	\$120
Wooden pallets, recycling	\$20
Damaged material	\$5
Machine "waiting" time	\$144
Cost per day	\$349
<b>Annual Cost: \$87,250</b>	

Everyday, required tasks	\$/day
Finding material	\$12
Retrieving material	\$36
Wooden pallets, recycling	\$0
Damaged material	\$0
Machine "waiting" time	\$48
Cost per day	\$96
<b>Annual Cost: \$24,000</b>	

**PROFIT SEEKING MANUFACTURERS**



Do the numbers seem real? **They are.** Material handling cycle times are often the most overlooked areas of financial reporting; they get pushed aside as a "cost of business".

Let's plug your "actual" numbers into our ROI calculator to see if these numbers are true for you.